

## EXTERIOR PAINT PROCESS



1. **RUSTPROOFING.** Assembled car bodies are chemically sprayed to clean and etch the metal surfaces for corrosion resistance and paint adhesion. Unassembled sheet metal parts follow the same process.
2. **BODY AND SHEET METAL PRIMERS.** Four corrosion resistant primers, specially formulated, are hand sprayed on the body in areas where rust might develop. Lower areas considered especially vulnerable are coated with another rust inhibiting compound.
3. **PRIMER COAT** is applied to all outside and inside surfaces of front fenders and hoods. The parts are mechanically dipped or flow-coated to insure coating in all seams and secluded areas, and baked at 390 degrees F, for 30 minutes. A coat of sealer is then applied by hand spray to all surfaces requiring another coat of lacquer.
4. **FLASH PRIMER AND PRIMER-SURFACER COATS.** An air-dry flash primer coat is hand sprayed on surfaces below the body belt line. Then a gray primer-surfacer coat is hand sprayed on all outside surfaces of the body and oven baked for 45 minutes at 285 degrees F.
5. **INITIAL SANDING.** Power wet sanding, followed by hand sanding, is done on all body surfaces requiring lacquering. This insures a smooth surface for the lacquer finish. To remove the water, the body is wiped and run through an infra-red oven.
6. **LACQUERING.** Three coats of acrylic lacquer are spread on the exterior surfaces of the body and sheet metal parts to build up a finish of the required thickness for each color.
7. **INITIAL BAKING.** To harden the paint for final sanding, the body and sheet metal parts are baked for approximately 10 minutes at 200 degrees F.
8. **FINAL SANDING.** To remove body surface defects, power and hand sanding is done with fine grit sandpaper and mineral spirits as a wetting agent. Sanded areas are wiped to insure a clean surface before final baking.
9. **FINAL BAKING.** To assure a durable, hard, high luster finish the lacquer is baked for 30 minutes at 275 degrees F. Reheating the lacquer after final sanding permits paint film to soften, allowing surface blemishes and sanding scratches to disappear during the thermo-reflow process.
10. **UNDERCOATING.** To block out road noise, an asbestos fiber sound deadener with asphalt base is sprayed inside the wheel housings and on the bottom of the underbody at designated areas.
11. **PAINT REPAIR AND PROTECTION.** Marks, nicks, or scratches that occur during final assembly are corrected at the factory before shipment. When required, light "slush" polishing brings painted surfaces to a high luster finish. Wax is applied to all horizontal surfaces of each vehicle and polished out for protection during shipment. The wax contains no silicones, thus eliminating any paint contamination problem.

**EXTERIOR COLOR-VINYL ROOF COMBINATIONS**

VINYL TOP COVER	EXTERIOR COLOR AVAILABILITY	MODEL AVAILABILITY	
		IFO	IFS
Silver Metallic	Silver Metallic	X	
	Black	-	
	Bright Blue Metallic	X	
	Dark Blue Metallic	X	
	Red Metallic	X	
Black C/O	Light Graystone	-	
	Red Metallic	-	
	All available colors	X	
White C/O	White	-	
	Light Graystone	-	
	Dark Blue Metallic	-	
	Dark Green Metallic	-	
	Sandstone	-	
	Medium Blue	-	
	Dark Sandstone Metallic	-	
	Red Metallic	-	
	All available colors	X	
Dark Blue	White	X	
	Silver Metallic	X	
	Medium Blue	X	
	Dark Blue Metallic	X	
	Bright Blue Metallic	X	
Medium Green C/O	White	X	
	Medium Green	X	
	Dark Green Metallic	X	
Sandstone	White	X	
	Dark Green Metallic	X	
	Cream-Beige	X	
	Sandstone	X	
	Dark Sandstone Metallic	X	
	Dark Brown Metallic	-	
	Russet Orange Metallic	-	
Cordovan - Production Name	White	X	
	Sandstone	-	
	Dark Sandstone Metallic	-	
	Light Saddle Metallic	X	
	Persimmon Metallic	X	
	Russet Orange Metallic	-	
Dark Brown - Sales Name	Orange Metallic	-	
	White	X	
	Silver Metallic	X	
	Light Graystone	X	
	Red Metallic	X	
Maroon - Production Name Dark Red - Sales Name	Black	-	
	White	X	
	Red	X	

# EXTERIOR-INTERIOR COLORS

1975 CHEVROLET CAMARO 'F' INTERIOR-EXTERIOR COLOR COMBINATIONS

MODEL	Seat Type	INTERIOR TRIM						
		Black						Medium Graystone
		Vinyl	Vinyl Red	Vinyl with White Seats	Vinyl with White Seats Red*	Cloth	Cloth Red	Seat Cloth
Standard - 1F000 Coupe (87)	Bucket	19V	19V	91V	91V	19C	19C	
Type LT - 1FS00 Coupe (87)	Bucket	-	-	-	-	-	-	15D
EXTERIOR COLORS	Color Code							
White C/O	11	X	X	X	X	X	X	X
Silver Metallic	13	X	-	X	-	X	-	-
Light Graystone	15	X	-	X	-	X	-	-
Medium Blue	24	X	-	X	-	X	-	-
Bright Blue Metallic	26	X	-	X	-	X	-	-
Dark Blue Metallic	29	X	-	X	-	X	-	X
Medium Green C/O	44	X	-	X	-	X	-	-
Dark Green Metallic	49	X	-	X	-	X	-	X
Cream-Beige C/O	50	X	-	X	-	X	-	-
Bright Yellow C/O	51	X	-	X	-	X	-	-
Sandstone	55	X	-	X	-	X	-	X
Dark Sandstone Met.	58	X	-	X	-	X	-	-
Light Saddle Met.	63	X	-	X	-	X	-	-
Persimmon Met.	64	X	-	X	-	X	-	-
Red Metallic C/O	74	X	-	X	-	X	-	X
Red C/O	75	X	X	X	X	X	X	-

NOTE: Solid exterior color combinations (except vinyl top) may be obtained with non-recommended interior combinations when ZP2 override is specified. Two Tones are not available on the Camaro.

\* - Carpet selection: Accent Red - 75F.

# EXTERIOR-INTERIOR COLORS

1975 CHEVROLET CAMARO 'F' INTERIOR-EXTERIOR COLOR COMBINATIONS

MODEL	Seat Type	INTERIOR TRIM									
		Dark Saddle				Medium Sandstone				Dark Oxblood	
		Vinyl	Knit Vinyl	Knit Cloth	Leather	Vinyl	Knit Vinyl	Cloth	Knit Cloth	Knit Cloth	Leather
Standard - 1FQ00 Coupe (87)	Bucket	63V				55V		55C			
Type LT - 1FS00 Coupe (87)	Bucket		63W	63D	632		55W		55D	73D	732
EXTERIOR COLORS	Color Code										
White C/O	11		X				X			X	
Silver Metallic	13		-				-			X	
Light Graystone	15		X				-			X	
Medium Blue	24		-				-			-	
Bright Blue Metallic	26		-				-			-	
Dark Blue Metallic	29		-				-			-	
Medium Green C/O	44		-				-			-	
Dark Green Metallic	49		X				X			-	
Cream-Beige C/O	50		X				X			-	
Bright Yellow C/O	51		-				-			-	
Sandstone	55		X				X			-	
Dark Sandstone Met.	58		X				X			-	
Light Saddle Metallic	63		X				-			-	
Persimmon Metallic	64		X				X			-	
Red Metallic C/O	74		-				-			X	
Red C/O	75		X				X			-	

NOTE: Solid exterior color combinations (except vinyl top) may be obtained with non-recommended interior combinations when ZP2 override is specified. Two Tones are not available on the Camaro.